


REF NO.	QTY	DESCRIPTION	PART NO.	REF NO.	QTY	DESCRIPTION	PART NO.
1	1	S/O MODULE MAIN BODY	SO-111	11	2	S/O MODULE DIAPHRAGM BOLT	SO-121B
2	1	SPRING	IV-160	12	2	S/O MODULE DIAPHRAGM NUT	SO-122
3	1	S/O MODULE CAP O-RING	OR-111	13	2	S/O MODULE SEAT O-RING	OR-112
4	1	S/O MODULE UPPER PIVOT/SPRING PIN	SO-151	14	1	S/O MODULE GUIDE PIN PIVOT	SO-136*
5	4	S/O MODULE TOP CAP SCREW	SO-173	15	2	S/O MODULE MOUNTING BRACKET SCREW	SO-172
6	3	TUBING FITTING 100 PPD (2000 GR/HR)	TU-150	16	1	S/O MODULE MOUNTING BRACKET	SO-160
		TUBING FITTING 200 PPD (5 KG/HR)	TU-250	17	1	S/O MODULE LOWER PIVOT	SO-130*
		TUBING FITTING 500 PPD (10 KG/HR)	TU-550	18	2	S/O MODULE DIAPHRAGM	SO-100
7	1	S/O MODULE TOP CAP	SO-114	19	8	S/O MODULE END CAP BOLT	SO-170
8	1	S/O SPRING KEEPER PIVOT	SO-142*	20	2	S/O MODULE END CAP 100 PPD(2000 GR/HR)	SO-113B
9	1	S/O MODULE SPRING KEEPER	SO-140*		S/O MODULE END CAP 200 PPD (5 KG/HR)	SO-113B	
10	1	S/O MODULE GUIDE PIN ROD/GUIDE PINS	SO-133B*		S/O MODULE END CAP 500 PPD (10 KG/HR)	SO-513B	

*NOTE: THESE PARTS ARE SUPPLIED ASSEMBLED AS "SWITCHOVER TOGGLE ASSEMBLY", PART NO. SO-14

	CHEMICAL INJECTION TECHNOLOGIES	
	AUTOMATIC SWITCHOVER MODULE	
BY: HPS	DATE: 1 SEP '93	
SCALE: NTS	DWG NO:SO-1/2/5	

